

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**RÄDER-VOGEL®** 

**RÄDER-VOGEL Räder- und Rollenfabrik GmbH & Co. KG**  
**Sperlsdeicher Weg 19-23**  
**21109 Hamburg / Germany**

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Comprehensive quality requirements

**Certificate-No.: 07/204/1042/HS/1540/20**

The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 8118481129

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**March 2023**



Hamburg, 02.11.2020

Kaschner

To verify the validity of the digital signature of the TÜV NORD Systems  
employee, the installation of the TÜV NORD GROUP root certificate is  
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: RÄDER-VOGEL Räder- und Rollenfabrik GmbH & Co. KG,  
21109 Hamburg / Germany  
Cert.-no.: 07/204/1042/HS/1540/20  
Date of issue: 02.11.2020

### 1 Product(s) of the manufacturer

In the following depending on possibly further required certifications:  
Wheels and castors

### 2 Product standards and other standards (see DIN EN ISO 3834-5)

- without -

DIN EN ISO 9606-1, DIN EN ISO 14732

DIN EN ISO 5817

(DIN EN ISO 15611) DIN EN ISO 15613

### 3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2  $R_{eH} \leq 355$  MPa

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa
135 MAG Metal active gas welding, fully mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa
111 E Manual metal arc welding	1.1, 1.2 $R_{eH} \leq 355$ MPa
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### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Kriesel, Christian	SFM (IWS)	Responsible welding coordinator B
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\* The level of knowledge complies with ISO 14731 B, S or C